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D5159-041
Job Sheet 194219



Part No: D5159-041

Job Qty: 4 pcs

Part Name: Seat Back Brace Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/29/19

Job Tracking No:

Due Date: 5/30/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV A IPP REV A 14.10.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	4 pcs	5/30/19	5/30/19	0.00	2.86	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	4 pcs	5/30/19	5/30/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	4 pcs	5/30/19	5/30/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		

MAY 09 2019

DAS
MAY 10 2019 40
9-89

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				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	Pc MAY 09 2019
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	4 pcs	5/30/19	0.00 0.00	QC 21 - SA - 21	DAG MAY 10 2019
				QC 21 - SA - 70	21
				QC 21 - SA - 53	385
Part Op 110 - Small Fab Descriptions: 120 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D5159-1	Rib	STB58 4 pcs (1 ea)	110-Small Fab - 1	S178439	
D5160-1	Seat Brace Bracket	GA132 4 pcs (1 ea)	110-Small Fab - 1	S155148235	
D5160-5	Shim	STB58 4 pcs (1 ea)	110-Small Fab - 1	S151382	
MS20426AD3-3	Rivet	STB12 8 Ea (2 ea)	110-Small Fab - 1	S018535-1	
MS20600M4W3	Rivet	STB08 8 Ea (2 ea)	110-Small Fab - 1	M1374595	
MS20601M4W4	Rivet	GA009 12 Ea (3 ea)	110-Small Fab - 1	10x915238-2x163251	
MS21059L4	Nutplate	ST301 4 Ea (1 ea)	110-Small Fab - 1	S118185	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Small Fab - 1	D5159-1	4	1	0	
	D5160-1	4	12	0	
	D5160-5	4	12	0	
	MS20426AD3-4	8	2,529	0	
	MS20600M4W3	8	70	0	
	MS20601M4W4	12	79	0	
	MS21059L4	4	43	0	
Part Specifications					
Specifications could not be found.					

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Container No: S179641

Part: D5159-041

Job No: 194219

Serial No/Batch: S179641

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/09/19